

User

Manual Book

Blast Chiller

BZ 1014, BZ 1010, BZ 1005



Thank you for your trust in choosing MODENA products for your household needs. With your satisfaction as our priority, we constantly aim to deliver stylishly designed products equipped with state-of-the-art technology to assist you in your daily activities.

This is your guidebook containing everything you need to know about our product. Please reach out to us if you need further assistance or other information via our Customer Care or our official website www.modena.com.

MODENA

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Part 1: Regulation & General Instruction

A. General Information

This manual book is designed by the manufacturer to provide the necessary information to those who are authorized to interact with the appliance.

The persons receiving the information must read it carefully and apply it strictly.

Reading the information contained in this document will allow the user to prevent risks to personal health and safety.

The manual book should be kept in good condition and stored in an easily accessible place.

Particular symbols have been used to highlight some parts of the text that are very important or to indicate some important specifications. Their meanings are given below:



Indicates important safety information. Take the procedures appropriately to prevent the damage risk and the user's safety.



Indicates important technical information that should not be ignored.

B. Replacement of Part



Activate all necessary safety devices before carrying out any replacement intervention.



In particular, turn off the power supply using the different disconnecting switch.



All responsibility is declined for injury to persons or damages on the components from using non-original spare parts and interventions which could modify the safety requisites, without authorization of the manufacturer.

Part 2: Name of Parts



- The picture is an illustration; features depend on the type of the products.

The Blast chiller & freezer, from now on defined as appliance, has been designed and built to cool and/or freeze food materials in the professional catering scope.

1. **Condensation area:** it is positioned in the lower part and is characterized by the presence of the condensing unit.
2. **Electric area:** it is positioned in the lower part of the appliance and contains the control and power supply components as well as electric wiring.

3. **Evaporation area:** it is situated inside the refrigerated compartment in the rear and is characterized by the evaporating unit.
4. **Storage area:** it is situated inside the refrigerated compartment and is destined for the cooling and/or freezing of food stuffs.

The lower part is also distinguished by a control panel (**A**) that allows access to the electric parts; there is a vertically-opening door in the front, which closes the refrigerated compartment hermetically. Depending on requirements, the appliance is produced in several versions.

- **BZ 1005**
This model is suitable to contain 5 trays with blast chilling capacity of 18kg and shock freezing capacity of 14kg.
- **BZ 1010**
This model is suitable to contain 10 trays with blast chilling capacity of 40kg and shock freezing capacity of 28kg.
- **BZ 1014**
This model is suitable to contain 14 trays with blast chilling capacity of 55kg and shock freezing capacity of 38kg.

Part 3: Installation

A. Packaging and unpacking

Handle and install the appliance by following the information provided by the manufacturer, shown on the packaging, the appliance and in this manual book.

The lifting and transportation system of the packaged product envisions the use of a fork-lift truck or a pallet stacker. When using these, particular attention must be paid to balance the weight to prevent the risk of overturning (avoid excessive tilting).



ATTENTION: When inserting the lifting device, pay attention to the positions of power supply cable and the feet.

The packaging is made of cardboard and the pallet of plywood. A series of symbols is printed on the cardboard packaging in accordance with international standards, the provisions to which the appliances are subjected during loading, unloading, transport and storage.



Ensure that the packaging is intact and has not undergone any damage during transportation.

The transportation company must be notified of any damage immediately.

The appliance must be unpacked immediately to check the condition. Do not cut the cardboard with sharp tools to prevent damage to the steel panels underneath.

Pull the cardboard packaging upwards.

After unpacking the appliance, ensure the features correspond with the requested ones on the order. Contact MODENA Call Center immediately if any a incompatibility occurs.



Packaging elements (nylon bags, polystyrene foam, staples) must be kept away from children.

Remove the protective PVC film from the internal and external walls, avoiding the use of metal tools.

B. Installation

All the installation phases must be considered from the general plan. The installation area must be equipped with all power supply and production residue drainage connections and must comply with local regulations regarding the hygiene and sanitary requirements.



The performance of the appliance must be kept at a room temperature of 32°C. A high temperature can interrupt the performance of the appliance and, in more serious cases, it may activate the appliance's protections.

Therefore, consider the room condition to reach the condition before installing.



This appliance can only be installed and operate in rooms which are permanently ventilated to guarantee correct operation.



Leave for a certain period of time (at least 2 hours) before checking the function of the appliance. During transport it is possible for the compressor lubricant oil to enter the refrigerant circuit blocking the capillary. As the consequence, the appliance will function for a certain period of time without producing cold until the oil has returned to the compressor.



ATTENTION: the appliance requires the minimum functioning spaces, as shown in the attachments.

The defrosting water and the water that forms at the bottom of the refrigerating compartment during operation or during periodical internal cleaning must be drained through a prearranged hose with a minimum diameter $\frac{3}{4}$ connected to the hose at the bottom of the chiller.

The drainage should be installed as well. The drainage must in compliance with the standards.

C. Electric Power Supply Connection

Electric power supply connection must be carried out by authorized and qualified staff, respecting the current laws regarding the subject and using appropriate prescribed material.



Before connecting the appliance to the electric mains, check for the power supply installation and ensure the supply voltage should correspond with the working voltage of the appliance.



Before connection, ensure the presence of a relevant differential switch with adequate power in the mains power supply, upstream from the appliance, in order to protect the appliance from overloads or short circuits.

D. Inspection

The appliance is delivered ready to use for the user. This functionality is guaranteed by passing the inspections (electric inspection-functional inspection, appearance inspection).

Check these condition after installation:

- The electric connections.
- The function and efficiency of drains.
- Check and ensure that no tools or materials left inside the appliance that could disrupt the function or damage the appliance.

Part 4: How to Use

• Safety



It is recommended to carefully read the instructions and warnings in this manual book before operating the appliance. The information in the manual book is fundamental for the safety of the use and for maintenance.



Keep this manual carefully. The electric plant has been designed in compliance with the IEC EN 60335-2-89 and EN 60335-1 standard.



Special adhesive is required around the mains voltage area to prevent the risk of electricity.



Before the connection, ensure the presence of an omni polar switch with minimum contacts opening minimum of 3mm in the mains power supply upstream from the appliance.



In the design and construction phase, the manufacturer has paid particular attention to the aspects that can cause risks to safety and health of persons that interact with the appliance.

Read and follow the instructions in the manual book carefully. Don't tamper or eliminate the installed safety devices. Failure to comply with this requisite can lead to serious risks for personal health and safety.

It is recommended to simulate some test maneuvers to identify the controls, in particular those relative to switch-on and switch-off and their main functions.

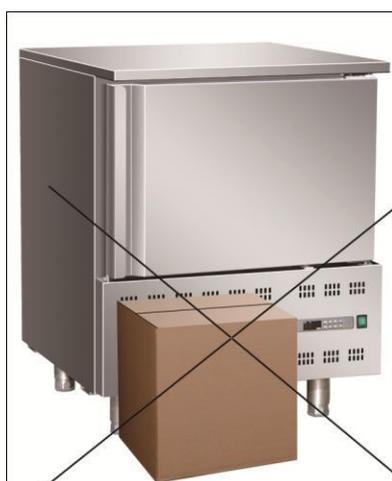
The appliance is only destined for the use for which it has been designed; any other use must be considered improper.



The manufacturer declines all liability for any damage to objects or injury to persons owing to improper or incorrect use.



All maintenance interventions that require precise technical skill or particular ability must be performed exclusively by authorized technicians.



When using the appliance, never obstruct the air inlet when the appliance is on, so as not to compromise its performance and safety.



Do not stretch the power cable.

In order to guarantee hygiene and protect the food stuffs from contamination, the elements that come into direct or

indirect contact with the foodstuffs must be cleaned very well along with the surrounding areas. These operations must only be performed using detergents that can be used with foodstuffs, avoiding inflammable products or those that contain substances that are harmful to personal health.

In the case of prolonged inactivity, as well as disconnecting all the supply lines, it is necessary to accurately clean all internal and external parts of the appliance.

- **Recommendation for Use**

Prolonged Inactivity

If the appliance is not used for a long time, proceed as follows:

- a. Use the automatic isolating switch to cut off the connection to the main electrical line.
- b. Clean the appliance and surrounding areas thoroughly.
- c. Spread a thin layer of cooking oil onto the stainless steel surfaces.
- d. Carry out all maintenance operations.
- e. Leave the doors ajar to prevent the formation of mould and /or unpleasant odor.

Recommendations for normal use

To ensure the correct use of the appliance, follow the recommendations:



Do not obstruct the zone in front of the condensing unit so that the heat disposal from the condenser is maximized. Keep the zone clean.



Do not insert food materials above 65°C as well as overloading the appliance as it can make the temperature drop process be longer. If possible, cool the food materials outside the appliance to the set temperature.

Check the planarity of the appliance rest surface.



Make sure the food does not touch the inner walls of the appliance to not obstruct the circulation of cold air.



There must be a sufficient space between the basins and trays used to guarantee a sufficient flow of cold air on the entire product. Therefore avoid the following positions of trays and/or basins stated below.



Do not clog the inlet of the evaporator fans.



Products that are more difficult to chill because of their composition and size should be placed in the center.

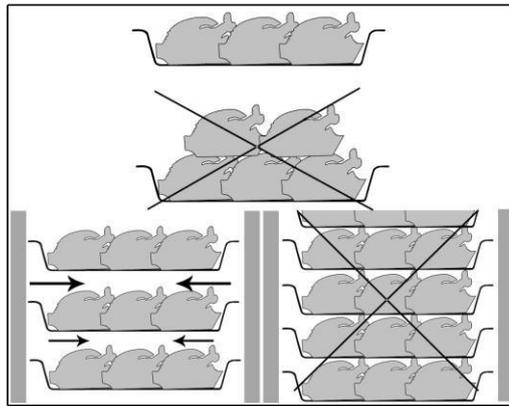
Limit the number of times and the duration of time opening the door.



Blast chilling data refer to standard products (low fat) with a thickness below 50mm: therefore avoid overlaying products or the insertion of pieces with a much higher thickness. This would lead to an extension of blast chilling times. Always distribute the product well on the trays or basins or in the case of thick pieces decrease the amount to blast chill.



After blast chilling/shock freezing the product, it can be stored in a preservation cabinet after having been duly protected. A tag should be applied describing the contents of the product, blast chilling/shock freezing date and expiry date. When the product has been blast chilled it must be preserved at a constant temperature of +2°C, while if it has been shock frozen it must be preserved at a constant temperature of -20°C.



The chiller should be used for storage for short periods only.



To prevent bacterial contamination or contamination of any other biological nature, the needle probe must be disinfected after use.



To extract the product that has undergone blast chilling or shock freezing ,always wear gloves to protect the hands.

Blast chilling cycle

This blast chilling make the cooler keeps the room temperature close to zero throughout the process to ensure +3°C drop in food temperature. In this cycle, ice crystals do not form on the food surfaces. This fast blast chilling method is intended for unpacked products with physical characteristics that can be damaged by the formation of a layer ice, (e.g. fish).

Shock freezing cycle

With this shock freezing make the freezer maintains the temperature below -18°C, which is the end temperature of shock freezing. For shock freezing to be successful and fast, food should be in small pieces, particularly if it has a high fat content. The larger pieces should be placed in central trays. If it takes longer than standard time to shock freeze and the sizes cannot be reduced, decrease the quantity and precool the chiller compartment by starting an empty shock freezing cycle before shock freezing the product.

• **Panel Control (XB507L)**

a. General features

The series XB has been created for fast chilling or freezing goods according to international food safety standards.

There are four types of cycles:

- The cycles: Cy1, Cy2, Cy3, Cy4 are pre-set according to the most common cycles used in food- safety applications; the user can select one of them according to the needs.
- Any cycle can be manually stopped manually.
- Any cycle can use the probes (up to 3). The probes measure the internal temperature of the product.
- There are no defrosts and the fans are always on during the cycle. Defrosting cycle can be done before any freezing cycle.
- The cycle is divided in to 3 phases, completely configurable by the user.
- Each instrument is equipped with an output for remote display XR REP, which shows the temperature of cabinets or goods.
- The XB570L controller is equipped with internal real time clock connected to XB07PR (optional). The report containing the main features of the cycle can be printed: the start and finish time of cycle, the length, the temperature of the cabinet and goods.

b. Installation

Model XB570L is a controller panel attached to the appliance; with the hole diameter of 150x31 mm, and screwed in. The ambient operating temperature range is 0-60°C. Avoid locations with heavy vibration, corrosive gases or excessive dirt. The same applies to the probes. Ensure ventilation around the appliance.

c. Electrical connections

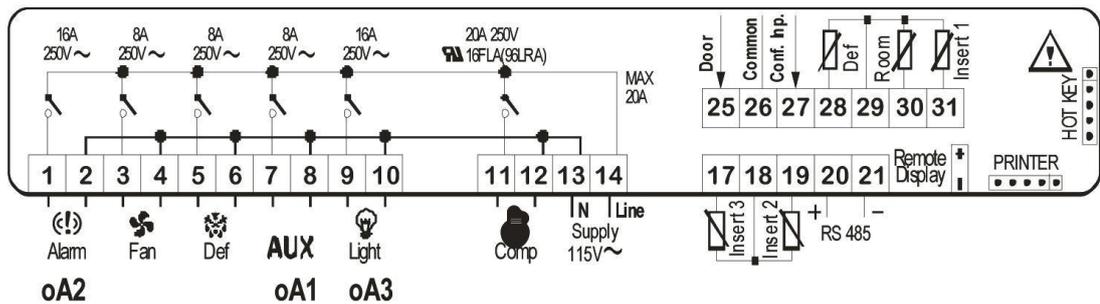
The instruments are provided with a screw terminal block to connect cables with a cross section up to 2.5mm² for probes and digital input. Spade on 6.3mm heat-resistant wiring for supply and loads. Before connecting cables make sure the power supply is in accordance with the requirements. Separate the input connection cables from the power supply cables, from the outputs and the power connections. **Do not exceed the maximum current allowed on each relay**, in case of heavier loads use a suitable external relay.

For the probe and digital input connectivity, this appliance is equipped with terminal block screw for connecting wires with a cross-section up to 2.5mm².

- Probes connection**

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature. Place the defrost termination probe among the evaporator fins in the coldest place, where most ice is formed, far from heaters and from the warmest place during defrost, to prevent premature defrost termination.

d. Connection



e. Front Panel



f. Quick Start

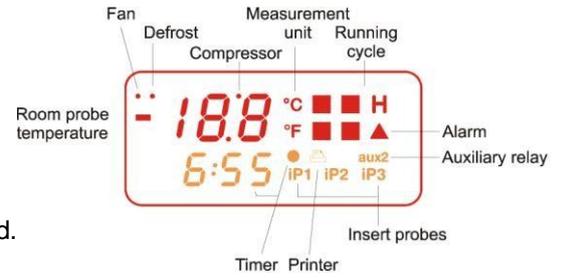
- Display**

The upper display shows the temperature of the room probe.

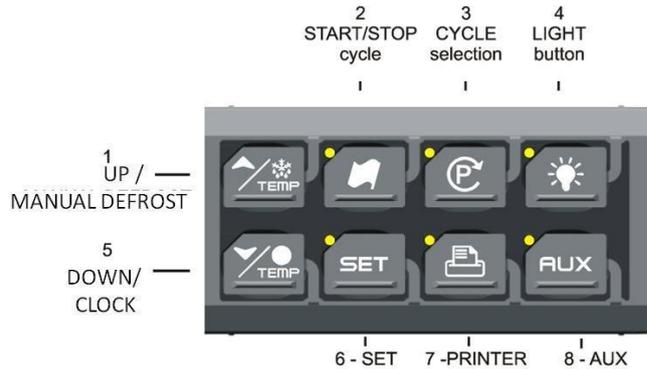
The lower display shows the temperature of the inserts probe or the countdown timer. To pass to the one insert probe to another one use the DOWN button.

Display

- Temperature.
 - Timer or insert probe.
 - Alarm and status icons.
- If an icon or LED is on, the correspondent function is enabled.
 If an icon or LED is flashing, the correspondent function is delayed.



• **Buttonboard in stand-by**



- **How to select a cycle:**
Push and release the (3) button until the desired cycle is selected.
- **How to start a cycle:**
Push and release the (2) START/STOP button. The correspondent yellow LED is switched on.
- **How to temporarily stop the running cycle:**
 1. Press and release the button.
 2. The compressor and the fan will be stopped for the PAU time (see parameters list) and the flashing message "Stb" will be displayed.
 - To restart the cycle press and release the button, the cycle will restart from the some point at which it was interrupted.
 - In any case the cycle automatically restarts after the PAU time.
- **How to stop a cycle:**
Hold pushed the (2) START/STOP button until the yellow LED will be switched off.
- **How to set the time (RTC)**
Hold pushed the (5) **DOWN** button until the Min label is displayed.
Use the **UP** and **DOWN** button to browse the parameters.



UP key: browse the menu:
 - Min= minutes
 - Hou= hours
 - daY= day
 - Mon= month
 - YEA= year
 - tiM= US/EUROPE time

- To modify:** push the **SET** button and then the UP and DOWN button.
- To confirm:** push the **SET** button.
- To exit the RTC menu:** Push together SET + UP buttons or wait 5 sec.

- **How display/modify the set.**

Point if the holding phase to display: Push and release the (6) **SET** button, the holding set point of the selected cycle is displayed for 5 seconds.



In this exemplum the holding set point of the cycle 1 is modified.

To modify: while the set point is displayed hold pushed the SET button till the HdS label start flashing. Use the UP and DOWN button to modify the value.

TO CONFIRM: push the SET button to confirm the value and exit.

- **How to modify a cycle:**

1. Push the (6)  button for several seconds till the first parameter (CyS) is displayed.
2. Use the UP and DOWN buttons to browse the parameters.
3. To modify a parameter push the SET button and use the arrow buttons.
4. Confirm the new value by pushing the SET button.
5. The new value is recorded even if the programming is exited by time out.



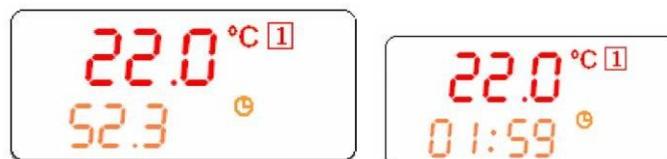
In this exemplum the set point of the holding cycle is modified.

- **Buttonboard when a cycle 1,2,3,4,5 is running**

- **Display temperature:**

The **upper** display shows the temperature of the thermostat probe the **bottom** display shows the temperature of a insert probe (if enabled) or the countdown timer.

By pushing the **DOWN** button the probes iP1, iP2, iP3 and the countdown timer are displayed in sequence.



- **Phase display:** pushing the **UP** button the running phase is displayed.



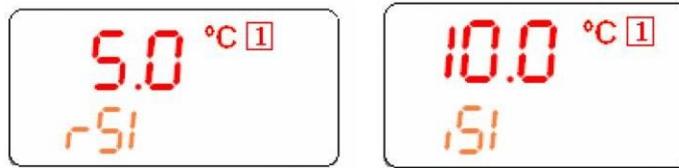
PH1= phase 1
PH2= phase 2
PH3= phase 3

- **How to display the regulation set points**

By pushing the SET button the following information are displayed in sequence:

- **rSI** = Room set point

- **iSI** = Stop phase set point, referred to the insert probe
- Back to the room temperature.



- **How to modify the room set point**

While rSi or iSi are displayed hold pushed the SET button till the rSi or iSi label start flashing and LED near the SET button is turned on. Use the arrow button to modify the value and the SET button to confirm it.



- **Buttonboard when the holding cycle is running (H)**

- **How to display the holding (regulation) set point**

While the holding cycle is running, (H icon lighted), push the SET button and the holding set point is displayed on the UPPER display while the **SETH** label on the bottom display.



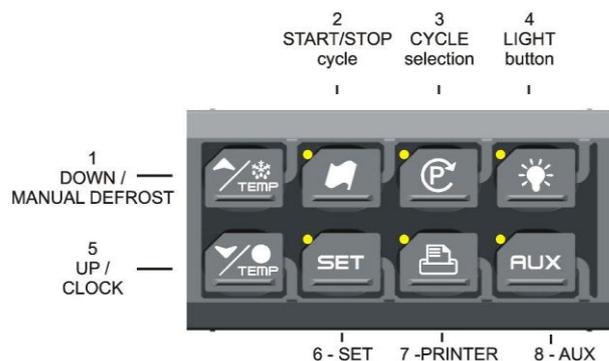
- **How to modify the room set point**

While SETH is displayed hold pushed the SET button till the SETH label starts flashing and LED near the SET button is turned on. Use the arrow button to modify the value and the SET button to confirm it.

To confirm and exit: push again the SET button.



- **Other buttons**



- **Light** (4): push the LIGHT (4) button to switch the light on and off. The status of the light is monitored by the yellow LED upper the button.
- **AUX** (8): push the AUX (8) button to switch the auxiliary on and off. The status of the auxiliary relay is monitored by the yellow LED upper the button.
- **Printer / H** (7): to enabled / disable the printer, push the PRINTER button when the buttonboard is connected to the controller.

- **Printer configuration menu**

Push the PRINTER (7) button for few seconds to enter the printer configuration menu. The **itP**, label is displayed, use the ARROW buttons to browse the parameters

To modify: push the **SET** button and then the ARROW buttons.

To confirm: push the **SET** button

To exit the Printer menu: Push together SET + UP buttons or wait 5 sec



UP key: browse the menu:

- itP= time printing interval.
- PbP= data to print.
- PAR= enabled the printing of the parameter map.
- Cyc= enabled the printing of cycle parameters .
- PTH= enabled the printing during the holding phase.
- PrS= level Pr1 o Pr2.
- Pnu= number of printing.

DOWN key back to the previous label.

- **How to start a manual defrost**

1. Assure that none cycle is active or the hold mode is running.
2. Hold press the **UP** button fro few seconds.

NOTE: The defrost will not be done if the temperature detected by the evaporator probe is higher than EdF (stop defrost temperature) parameter.

- Other function of button board

	To lock & unlock the keyboard Pon/PoF
	To enter the programming mode when the controller is in stand-by Each parameter present in the Pr2 can be removed or put into "Pr1" (user level) by pressing "SET + ▼".
	To return to the previous menu.

- **Meaning of the LED'S'**

A series of light points on the front panels is used to monitor the loads controlled by the instrument. Each LED function is described in the following table.

LED	MODE	ACTION
	ON	- Compressor enabled
	Flashing	- Programming Phase (flashing with LED ) - Anti-short cycle delay enabled
	ON	- Fans enabled
	Flashing	- Programming Phase (flashing with LED ) - Activation delay active
	ON	- Defrost active
	Flashing	- Drip time active
	ON	- Freezing cycle 1, 2, 3, 4 or hold mode active
	Flashing	- Instrument temporarily stop
	ON	- Alarm signalling
AUX –AUX2	ON	- Aux or Aux2 enabled

- **How to select a cycle**

1. Push the  to move among the cycles C1, C2, C3, C4 and the holding cycle. The related symbol on the display will be lighted and the cycle will be selected.

NOTE: to pass from a cycle to another one simply push the  button when the controller is in stand-by mode.

HOLD PHASE: To select **H** symbol pushing the . Cycles are pre-set with the following values:

- **Cy1:** for fast chilling and conservation of foods (hard +soft chill).
- **Cy2:** for chilling and fast freezing of foods (hard +soft + freezing cycle).
- **Cy3:** for direct fast freezing (only fast freezing cycle)
- **Cy4:** for fast freezing avoiding ice skin (hard chill + freezing cycle)
- **HLd:** hold mode function
- **dEF:** for starting a manual defrost

2. Now the cycle is memorized and can be activated.

- **How to modify a cycle**

1. Verify that none cycle is running. If one cycle is running stop it by pushing the  button for 3s.
2. Push the  to move among the cycles C1, C2, C3, C4 and the holding cycle. The related symbol on the display will be lighted and the cycle will be selected
3. Hold push the  button for several seconds till the display will show the first parameter of the selected cycle (CyS) with its value.
4. Use the UP and DOWN buttons to browse the parameters.
5. To modify a parameter push the SET button and use the arrow buttons.
6. Confirm the new value by pushing the SET button.
7. The new value is recorded even if the programming is exited by time out.

To exit: wait 30s or push the SET+UP buttons .

- **Parameters**

- **Hy Intervention differential for set point:** (0,1 ÷ 12,0 /0,1°C/1°F), always positive. Compressor

cut IN is Set Point Plus Differential (Hy). Compressor cut OUT is when the temperature reaches the set point.

- **AC Anti-short cycle delay:** (0÷30 min) minimum interval between the compressor stop and the following restart.
- **PAU Time of stand by:** (0 ÷ 60min) after this time the controller restart the cycle.
- **PfT Maximum acceptable duration of power failure:** (0 ÷ 250 min) if power failure duration is less than PfT, the cycle restarts from the same point at which it was stopped otherwise the cycle restarts from the beginning of the current phase.
- **Con Compressor ON time with faulty probe:** (0÷ 255 min) time during which the compressor is active in case of faulty thermostat probe. With CON=0 compressor is always OFF
- **COF Compressor OFF time with faulty probe:** (0÷255 min) time during which the compressor is off in case of faulty thermostat probe. With COF=0 compressor is always active.

- **Probes**

- **rPO Thermostat probe calibration** (-12,0 ÷ 12,0; res. 0,1 °C /1°F)
- **EPP Evaporator probe presence (not present in the XB350C):** (no / YES) **no:** not present (timed defrost); **YES:** present (end defrost)
- **EPO Evaporator probe calibration (not present in the XB350C):** (-12,0 ÷ 12,0; res. 0,1 °C /1°F)
- **i1P Insert probe 1 presence** (no / YES) **no:** not present; **YES:** present.
- **i1o Insert probe 1 calibration** (-12,0 ÷ 12,0; res. 0,1 °C /1°F)
- **i2P Insert probe 2 presence** (no / YES) **no:** not present; **YES:** present.
- **i2o Insert probe 2 calibration** (-12,0 ÷ 12,0; res. 0,1 °C /1°F)
- **i3P Insert probe 3 presence** (no / YES) **no:** not present; **YES:** present.
- **i3o Insert probe 3 calibration** (-12,0 ÷ 12,0; res. 0,1 °C /1°F)
- **rEM End cycle probe selection.** (iPt, rP). It sets which probe stops the cycle, thermostat probe or insert probe.
iPt = insert probe;
rPt = thermostat probe
NOTE, with rEM = rPt when the cycles are done by temperature, the rSi values are used as stop of the cycle.

- **Display and measurement unit**

- **CF Temperature measurement unit:** °C =Celsius; °F =Fahrenheit
- **rES Resolution (for °C):** **in:** integer; **de:** with decimal point
- **Lod Upper display visualization:** select which probe is shown by the upper display:
rP = Thermostat probe
EP = Evaporator probe
- **rEd Remote display, X-REP, visualization:** select which probe is displayed by the X- REP: **rP** = Thermostat probe; **EP** = Evaporator probe; **tiM:** cycle count down; **i1P** = insert probe 1; **i2P** = insert probe 2; **i3P** = insert probe 3.

- **Digital inputs**

- **d1P: Door switch input polarity (25-26):** (OP÷CL) select if the digital input is activated by opening or closing the contact. **OP**= opening; **CL**=closing.
- **odc Compressor and fan status when open door:** **no** = normal;
Fan = Fan OFF;
CPr = Compressor(s) OFF;
F_C = Compressor(s) and fan OFF.
- **doA Open door alarm delay:**(0÷254min,nu) delay between the detection of the open door condition and its alarm signaling: the flashing message “dA” is displayed. If doA=nu the door alarm will be not signaled.
- **dLc Stop countdown of the running cycle with door open y** = countdown is stopped with door open; n= countdown goes with door open;
- **rrd Regulation restart with door open alarm:** **y** = count down and regulation restart when door

open alarm is signaled.; **n** = compressor and fans stay according to the odc parameter when door open alarm is signaled.

- **d2F(EAL, bAL,)** **Second digital input configuration (26-27):** **EAL:** external alarm; **bAL:** serious alarm, regulation is stopped.;
- **d2P: Configurable digital input polarity (26-27):** (OP÷CL)select if the digital input is activated by opening or closing the contact. **OP=** opening; **CL=**closing
- **did Time delay for digital input alarm:(0÷255 min.)** If d2F=EAL or bAL (external alarms), “did” parameter defines the time delay between the detection and the successive signaling of the alarm.

- **Auxiliary relay configuration**

- **oA1 First auxiliary relay configuration (7-8):**
ALL: alarm; **Lig:** light; **AuS:** Second thermostat; **tMr:** auxiliary relay enabled by buttonboard **C2:** Second compressor: it always is switched on during the Cycles, during the holding depends on the 2CH parameter.
- **oA2 First auxiliary relay configuration (1-2):**
ALL: alarm; **Lig:** light; **AuS:** Second thermostat; **tMr:** auxiliary relay enabled by buttonboard **C2:** Second compressor: it always is switched on during the Cycles, during the holding depends on the 2CH parameter.
- **oA3 First auxiliary relay configuration (9-10)**
ALL: alarm; **Lig:** light; **AuS:** Second thermostat; **tMr:** auxiliary relay enabled by buttonboard **C2:** Second compressor: it always is switched on during the Cycles, during the holding depends on the 2CH parameter.

- **Second relay management**

2CH Compressors setting during the holding phase: (used only if one OAi =C2)

The second compressor is always switched on during the phases, during the holding depends on this parameter.

The 2CH sets which compressor is used during the holding phase.

Second compressor operates on set + OAS. (whit set= set loaded during the holding phase of each cycle). It starts oAt min. after the first compressor

The following table shows how it works:

	Holding
2CH =C1	C1 on;
2CH =C2	C2 on
2CH =1C2	C1 on; C2 On

- **OAt Second compressor switching on delay:** (0÷255 min) time delay between the switching on of the first and second compressor.
- **OAS Set point for second compressor (-50÷50; ris.1 °C/ 1°F)** This set point is a differential add to the set point of the first compressor.
ES. OAS=0 the set point of the second compressor s the same set point of the first compressor.
OAS=5 the set point of the second compressor is SET (of first compressor) + 5;
OAS=-5 the set point of the second compressor is SET (of first compressor) - 5;
- **OAH Differential for second compressor:** (-12.0÷12,0; ris.0,1°C/1°F, always 10) second compressor cut IN is SETH+OAS+OAH. Second compressor cut out is when the temperature SETH+OAS.
- **OAi Probe selection for the second compressor:** **rP** =Thermostat probe; **EP** = Evaporator probe; **tiM:** cycle count down; **i1P** = insert probe 1; **i2P** = insert probe 2; **i3P** = insert probe 3.

- **Auxiliary relay management**
 - **OSt AUX output timer:** (0÷255 min) time in which the AUX output stays ON. It is used when oA1 or oA2 or oA3 = tMr. With oAt = 0 the AUX relay is switched on and off only manually.
 - **OSS Set point for AUX output, used when oA1 or oA2 or oA3 = AUS** (-50÷50; ris.1 °C/ 1°F)
 - **OSH Differential for AUX output:** (-12.0÷12,0; ris.0,1°C/1°F, always 10) Intervention differential for the set point of the AUX output, with OAH<0 the action is for heating, with OAH>0 it is for cooling.
 - **COOLING, OSH >0:** AUX output cut IN is OSS+OAH. Second compressor cut out is when the temperature SETH+OAS.
 - **HEATING, OSH <0:** second compressor cut IN is OSS-OAH. Second compressor cut out is when the temperature OSS
 - **OSi Probe selection for the second compressor:** rP =Thermostat probe; EP = Evaporator probe; tiM: cycle count down; i1P = insert probe 1; i2P = insert probe 2; i3P = insert probe 3.
- **Defrost**
 - **tdF Defrost type (not present in the XB350C):** (rE= electrical heater; in = hot gas).
 - **ldF Interval between defrost cycles:** (0.1÷ 24.0; res. 10 min) Determines the time interval between the beginning of two defrost cycles. (with 0.0 the defrost is disabled)
 - **dtE Defrost termination temperature:** (-50÷50 °C/°F) Sets the temperature measured by the evaporator probe, which terminates the defrost. Used only if EPP =YES
 - **MdF Maximum length for defrost:** (0÷255 min) When EPP = no (timed defrost) it sets the defrost duration, when EPP = YES (defrost termination based on temperature) it sets the maximum length for defrost.
 - **dFd Temperature displayed during defrost:** (rt , it, SEt, dEF) rt: real temperature; it: temperature at the start of defrost; SEt: set point; dEF: “dEF” message
 - **Fdt Drip time:** (0 ÷ 60 min) Time interval between reaching defrosts termination temperature and the restoring of the controllers' normal operation. This time allows the evaporator to eliminate water drops that might have formed during defrost.
 - **dAd Defrost display time out:** (0÷120 min) Sets the maximum time between the end of defrost and the restarting of the real room temperature display.
- **Fans**
 - **FnC Fans operating mode during the holding phase :**
 - o-n = continuous mode, Off during defrost;
 - C1n= runs in parallel with the first compressor, OFF during defrost; C2n= runs in parallel with the second compressor, OFF during defrost; Cn= runs in parallel with compressors, OFF during defrost;
 - o-Y = continuous mode, on during defrost;
 - C1y= runs in parallel with the first compressor, on during defrost;
 - C2y= runs in parallel with the second compressor, on during defrost;
 - Cy= runs in parallel with compressors, on during defrost;
 - **FSt Fan stop temperature:** (-50÷50°C/°F; res. 1°C/1°F).It used only if the EPP = yES. If the temperature detected by the evaporator probe is above FSt fans are stopped. It serves to avoid blowing warm air in the room.
 - **AFH Differential for the stop temperature and for the alarm** (0.1 ÷ 25.0 °C; ris.0.1°C/1°F) Fans carry on working when the temperature reaches the FSt-AFH value, the temperature alarm recovers when the temperature is AFH degrees below the alarm set.
 - **Fnd Fan delay after defrost:** (0 ÷ 255 min) The time interval between end of defrost and evaporator fans start.
- **Temperature alarms**
 - **ALU MAXIMUM temperature alarm (it is used only during the holding phase):** (1 ÷ 50 °C/°F) When the “SET+ALU” temperature is reached the alarm is enabled, (possibly after the “ALd” delay time).

- **ALL Minimum temperature alarm (it is used only during the holding phase):** (1÷50°C/1°F)
When the “SET-ALL” temperature is reached the alarm is enabled, (possibly after the “ALd” delay time).
 - **ALd Temperature alarm delay (it is used only during the holding phase):** (0÷255 min) time interval
between the detection of an alarm condition and alarm signaling.
 - **EdA Temperature alarm delay at the end of defrost (it is used only during the holding phase):** (0 ÷ 255 min) Time interval between the detection of the temperature alarm condition at the end of defrost and alarm signaling.
 - **tbA Silencing alarm relay:** (Yes= silencing buzzer and alarm relay, no= only buzzer silencing).
- **Cycle log**
 - **tCy** duration of the last cycle (readable only);
 - **tP1** duration of first phase of the last cycle (readable only);
 - **tP2** duration of second phase of the last cycle (readable only);
 - **tP3** duration of third phase of the last cycle (readable only);
 - **Other**
 - **Adr Address for RS485:** (1 ÷247)
 - **bUt Buzzer activation at the end of the cycle** (0÷60s; with 0 the buzzer is on till a button is pushed)
 - **tPb Kind of probe:** it sets the kind of probe used:
ntc = NTC o **Ptc** = PTC.
 - **rEL Release code (readable only)**
 - **Ptb Parameter code (readable only)**

g. How a cycle is done

1. Every programmable cycle Cy1, Cy2, Cy3 or Cy4 can be divided into up to 3 phases usually called:

- **Hard chill**
- **Soft chill**
- **Freezing cycle**

2. For each phase there are 3 parameters.

iS1, (iS 2, iS 3): Set point related to the insert probes that stops the current phase.

rS1, (rS2, rS3): set point of the room temperature for each phase.

Pd1, (Pd2, Pd3): the maximum duration time for each phase.

Hds : set point of the hold phase at the end of the whole cycle.

There are also 3 parameters:

First one concerning the cycle way of doing the cycle: by temperature or by time, the other two are related to defrost. These are **dbC** = defrost before cycle, **dbH** = defrost before holding (at the end of the cycle).

- **Configurable cycle parameters**

- **cyS Cycle setting: tEP** = by temperature. The cycle is done according to the **rEM** parameter; **tiM:** timed cycle, based on the Pd1, Pd2, Pd3 parameters.
- **dbc** (yes/no) **Defrost before the cycle**
- **iS1** (-50÷50°C;1°C/1°F) **Insert Probe Set point:** when the temperature measured by the three insert probes reaches this value the first phase is ended.
- **rS1**(-50÷50°C; 1°C/1°F) **Room probe Set point for the first phase:** it prevents temperature from reaching a too low value during the hard cycle.
- **Pd1** (OFF÷4.0h;10 min)**Maximum time for first phase**
- **iS2** (-50÷50°C; 1°C/1°F) **Insert probe set point** when the temperature measured by the three insert probes reaches this value the second phase is ended.

- **rS2** (-50÷50°C; 1°C/1°F) Room probe **Set point for the second phase**: it prevents temperature from reaching a too low value during the second phase.
- **Pd2** OFF÷4.0h; res. 10 min **Maximum time for second phase**.
- **iS3** (-50÷50°C; 1°C/1°F) **Insert Probe Set point** to stop the third (and last) phase: when the temperature measured by the three insert probes reaches this value the third phase is ended.
- **rS3** (-50÷50°C; 1°C/1°F) **Room Probe Set point** for the third (and last) phase: it prevents temperature from reaching a too low value during the third (and last) phase.
- **Pd3** (OFF÷4.0h; 10 min) **Maximum time for the third phase**.
- dbH (yes / no) defrost before the hold phase
- **HdS (-50÷50 - OFF; 1 °C / 1°F) Set point of the holding phase**. With “OFF” the hold phase is disabled.

IMPORTANT NOTE: If the duration time of a phase is set at the OFF value, the corresponding phase is disabled. E.g. If Pd3= OFF the third phase of the cycle is not active.

This cycle is performed according to REM parameters; TIM: cycle times, based on parameters Pd1, PD2, PD3.

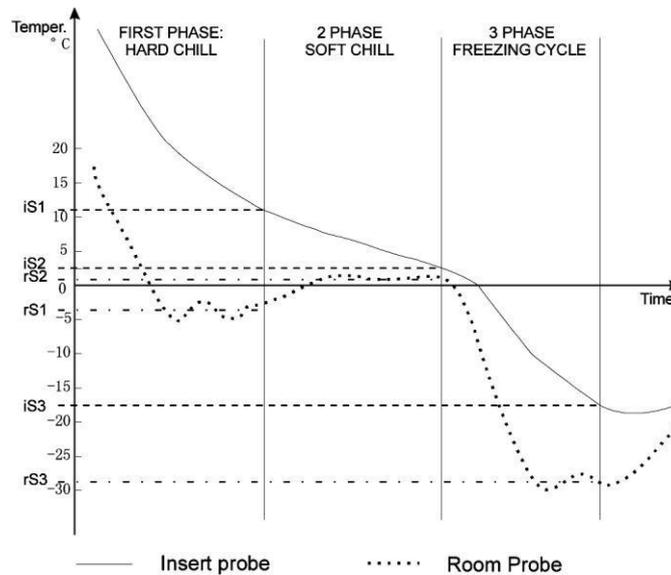
- Dbc (yes/no) Defrosting before cycle.
- IS 1 (-50 ÷ 50 ° C; 1 ° C / 1 ° F) room set point insert probe: when temperature measured by the three insert probes reaches this value, the first phase is ended.
- RS1 (-50 ÷ 50 ° C; 1 ° C / 1 ° F) Room set point probe for the first phase: prevent the temperature to reach lower value in hard cycle.
- Pd1 (OFF ÷ 4.0h; 10 minutes) the maximum time for the first phase.
- Is2 (-50 ÷ 50 ° C; 1 ° C / 1 ° F) Insert check point set when temperature measured by the three insert probes reaches this value, the second phase is ended.
- RS2 (-50 ÷ 50 ° C; 1 ° C / 1 ° F) Room set point probe for the second phase: to prevent the temperature reach lower value in the second phase.
- PD2 OFF ÷ 4.0h; res. 10 minutes maximum time for the second phase.
- IS3 (-50 ÷ 50 ° C; 1 ° C / 1 ° F) Insert set point probe to end the third phase (and last): when temperature is measured by the three insert probes, the third phase is ended.
- RS3 (-50 ÷ 50 ° C; 1 ° C / 1 ° F) Set point probe for the third phase (and last): prevent the temperature reach lower value in the third phase (and last).
- PD3 (OFF ÷ 4.0h; 10 minutes) maximum time for the third phase.
- DBH (yes/no) defrost before holding phase.
- HDS (-50 ÷ 50 - OFF; 1 ° C / 1 ° F) setting the holding phase point. With “OFF” phase nonactivated.
- **IMPORTANT NOTE:** if the duration of phase set on OFF value, the phase is deactivated. Example: if PD3: OFF, the third phase is deactivated.

- **How to use the insert probes**

By means the insert probe, the internal temperature of products can be checked. This measure is used to end the various phase of the cycle. A special internal function detect if the inset probe is not used, in this case the cycle is made by time.

- **Example of blast chiller cycle**

The following drawing explains how a Blast Chiller cycle can be done.



- **First phase: “Hard chill”.**
It is normally used to fast chill hot foods. E.g. from 80°C / 170°F to 20°C / 70°F
During “**Hard Chill**”, both compressor and fan are always on until the **rS1** temperature is reached. At this point compressor is turned on end off so as to keep the temperature of the room at the **rS1** value. “Hard Chill” ends when the temperature measured by the 3 insert probes reach the **iS1** value.
- **Second phase: “Soft chill”.**
The **Soft Chill** starts when the Hard Chill ends. It is used to prevent thin layer of ice from forming on the product. The Soft Chill lasts until the temperature measured by the 3 insert probes reach the set point **iS2** (usually 4 or 5°C).
During Soft Chill the temperature of the room is regulated by the ambient probe with the set point **rS2** (normally at 0 or 1 °C / 32 or 34°F). When the box temperature reaches the **rS2** value compressor is turned on end off so as to keep the temperature of the box at this value.
- **Third phase: “Freezing cycle”.**
Freezing Cycle: used to fast freeze foods.
The Freezing Cycle starts when the Soft Chill ends. During the “Freezing Cycle” both compressor and fan are always on until the **rS3** temperature is reached. At this point compressor and fans are turned on end off so as to keep the temperature of the room at the **rS3** value (normally some degrees below **iS3**).
Freezing Cycle ends when the temperature measured by the 3 insert probes reach the **iS3** value (normally -18°C / 0°F), in any case it ends when the maximum time **Pd1 + Pd2 + Pd3** has expired.
- **End of the Blast Chill cycle and starting of the Hold Mode.**
When one of the three insert probes reaches the **iS3** value the values End followed by the **i1P** or **i2P** or **i3P** are shown on the display.
Cycle ends when all the probes have reached the **iS3** value. A signal is generated: buzzer and alarm relay is turned ON, the display shows the message “End” alternating with the room temperature.
The alarm automatically stops after the “**but**” time or by pressing any buttons.
At the end of the cycle the controller can start the “Hold mode” keeping the room temperature at the value set in **HdS** parameter.
If **HdS** = OFF, the machine is turned OFF.

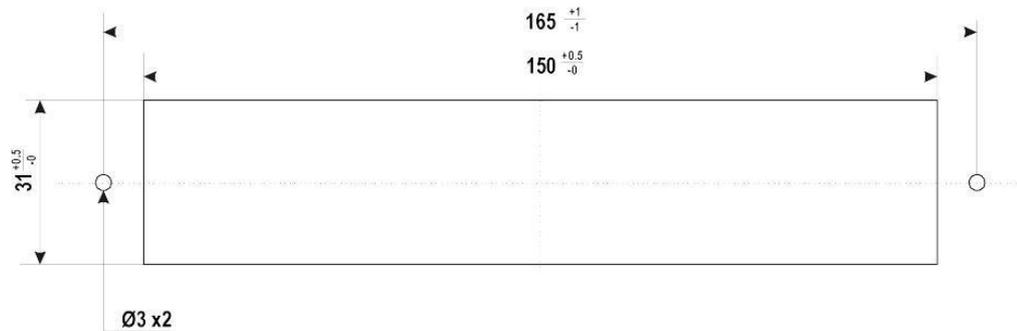
NOTE1: with **dbH = yES** a defrost is done before the holding phase.

NOTE2: If the end cycle temperature **iS3** is not reached in the maximum time **Pd1+Pd2+Pd3** the instrument keep on working, but the alarm message “**OCF**” is given.

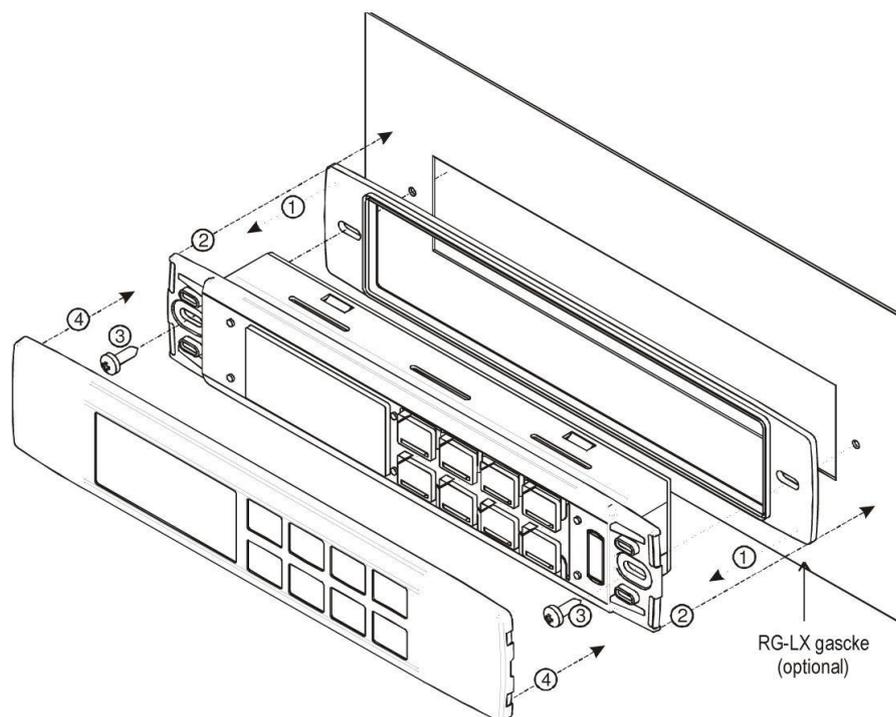
3. Installation and mounting

Instruments **XB570L** shall be mounted on vertical panel, in a 150x31 mm hole, and fixed using two screws $\varnothing 3 \times 2$ mm. To obtain an IP65 protection grade use the front panel rubber gasket (mod. RG-L). The temperature range allowed for correct operation is 0 - 60 °C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let the air circulate by the cooling holes.

- **Cut out**



- **Mounting**

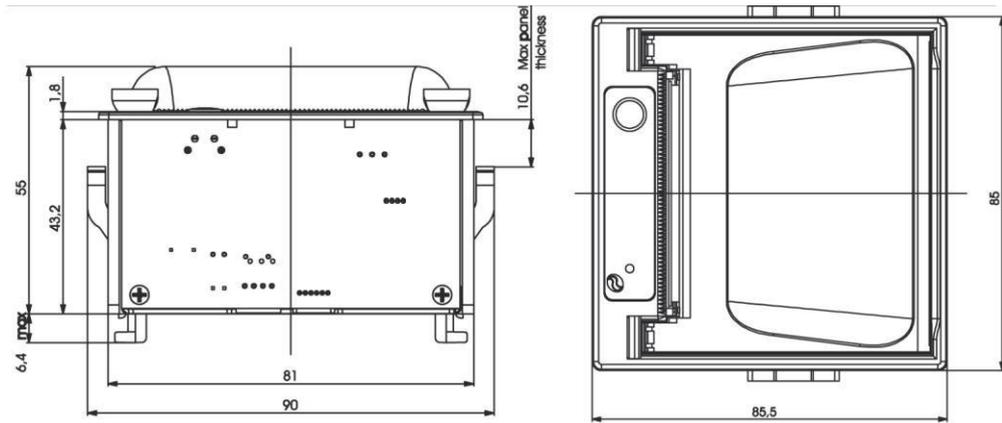


- **XB7PR – Printer (optional)**

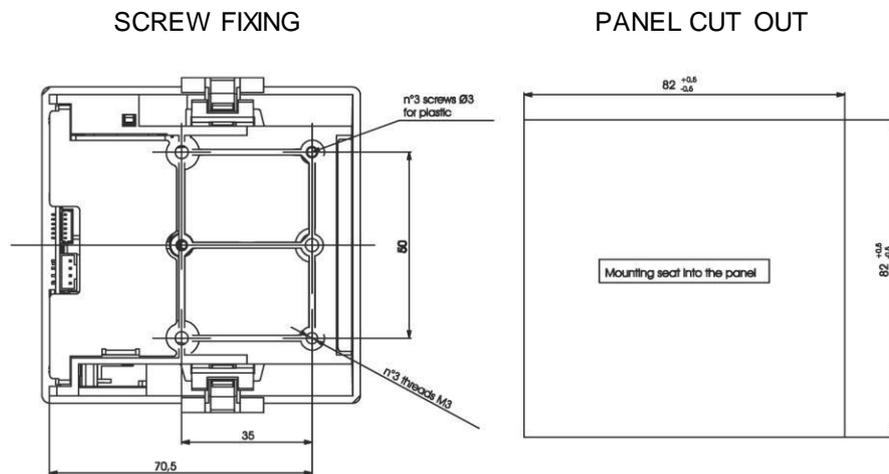
The XB570L is designed to work with the XB07PR. The XB07PR kit is composed by:

1. Printer
2. Power adapter
3. Connecting cables

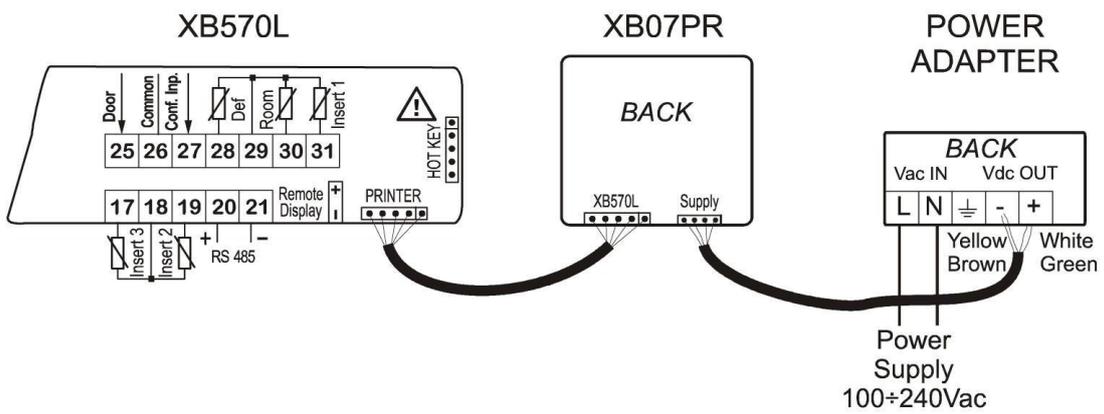
- **Printer dimensions**



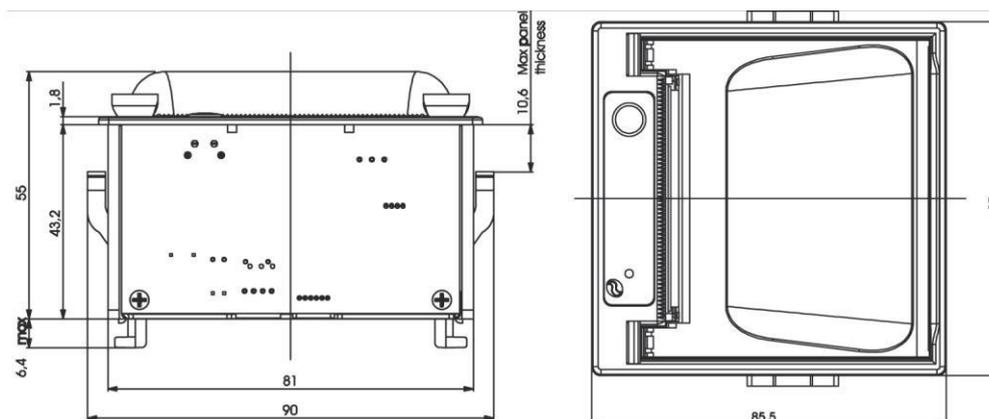
- **Printer mounting**



- **Connection to the XB570L-XB07PR**



- **Electrical connection**



The instruments are provided with screw terminal block to connect cables with a cross section up to 2,5 mm² for the digital and analogue inputs. Relays and power supply have a Fast on connection (6,3mm). Heat resistant cables have to be used. Before connecting cables make sure the power supply complies with the instrument's requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.

N.B. Maximum current allowed for all the loads is 20A.

- **Probe connection**

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature.

- **TTL Serial line**

The TTL connector allows, by means of the external module TTL/RS485, to connect the unit to a network line **ModBUS-RTU** compatible as the DIXEL monitoring system XJ500 (Version 3.0).

The same TTL connector is used to upload and download the parameter list of the **"HOT BUTTON"**.

- **Use of the programming "HOT BUTTON"**

The Wing units can **UPLOAD** or **DOWNLOAD** the parameter list from its own E2 internal memory to the **"Hot Button"** and vice-versa.

- **Download (from the "HOT BUTTON" to the instrument)**

1. Turn OFF the instrument by means of the ON/OFF button, remove the TTL serial cable if present, insert the **"Hot Button"** and then turn the Wing ON.
2. Automatically the parameter list of the **"Hot Button"** is downloaded into the Wing memory, the **"DoL"** message is blinking. After 10 seconds the instrument will restart working with the new parameters.
3. Turn OFF the instrument remove the **"Hot Button"**, plug in the TTL serial cable, then turn it ON again. At the end of the data transfer phase the instrument displays the following messages: **"end "** for right programming. The instrument starts regularly with the new programming. **"err"** for failed programming. In this case turn the unit off and then on if you want to restart the download again or remove the **"Hot button"** to abort the operation.

- **Upload (from the "HOT BUTTON" to the instrument)**

1. Turn OFF the instrument by means of the ON/OFF button and remove the TTL serial cable if present; then turn it ON again.
2. When the Wing unit is ON, insert the **"Hot button"** and push o button; the **"uPL"** message appears.
3. Push **"SET"** button to start the **UPLOAD**; the **"uPL"** message is blinking.
4. Turn OFF the instrument remove the **"Hot Button"**, plug in the TTL serial cable, then turn it

ON again. At the end of the data transfer phase the instrument displays the following messages: “**end** “ for right programming. “**err**” for failed programming. In this case push “**SET**” button if you want to restart the programming again or remove the not programmed “**Hot button**”.

- **Use of the programming “HOT BUTTON”**

Mess	Cause	Outputs
“ EE ”	Data or memory failure	Alarm output ON; Other outputs unchanged
“ rPF ”	Thermostat Probe failure	Alarm output ON; Compressor output according to parameters “ CON ” and “ COF ”
“ EPF ”	Evaporator Probe failure	Alarm output ON; Defrost termination is timed; No temperature control on fans.
“ i1P ” “ i2P ” “ i3P ”	Insert probe 1, 2, 3, failure	Alarm output ON; Other outputs unchanged; The cycle is made by time
“ rtC ”	Real Time Clock data lost	Alarm output ON; Other outputs unchanged;
“ rtF ”	Real Time Clock failure	Alarm output ON; Other outputs unchanged; The date and the duration of the cycle are not available.
“ HA ”	Maximum temperature alarm	Alarm output ON; Other outputs unchanged
“ LA ”	Minimum temperature alarm	Alarm output ON; Other outputs unchanged.
“ FF ”	Fast freezing interrupted by shortpower failure	Alarm output ON; The freezing cycle restart from the same point at which was interrupted.
“ PFA ”	Fast freezing interrupted by long power failure	Alarm output ON; The freezing cycle restart from the current phase.
“ OCF ”	Max duration of the cycle is expired	Alarm output ON; Other outputs unchanged. In any case the cycle ends when the final temperature is reached
“ EA ”	External alarm	Alarm output ON; Other outputs unchanged.
“ CA ”	Serious external alarm	Alarm output ON; Other outputs OFF.
“ dA ”	Door open alarm	Alarm output ON; Other outputs unchanged.

- **Technical data**

Housing: self extinguishing ABS.

Case: frontal 185x38 mm; depth 70mm;

Mounting: panel mounting in a 150x31mm panel cut-out

Frontal protection: IP65

Connections: Screw terminal block £ 2,5mm² wiring.

Power supply: 230Vac, ±10% **Power absorption:** 5VA max. **Display:** dual display

Inputs: 5 PTC or NTC probes

Relay outputs:

Compressor: relay SPST 20(8)A or 8(3) A, 250Vac

Defrost:: relay 8(3)A, 250Vac

Fans: relay SPST 8(3)A, 250Vac

Light : relay SPST 16(6)A, 250Vac

Aux1 : relay SPST 8(3)A, 250Vac

Aux2 : relay SPST 16(6)A, 250Vac

Serial output: RS232 serial output for XB07PR printer connection

Serial output: TTL serial output for monitoring system (MODBUS-RTU) protocol

Data storing: on the non-volatile memory (EEPROM).

Operating temperature: 0÷60 °C.

Storage temperature: -30÷85 °C.

Relative humidity: 20÷85% (no condensing)

Measuring range: -55÷50 °C

Resolution: 0,1 °C or 1 °F (selectable).

Accuracy of the controller at 25°C: ±0,3 °C ±1 digit

- **Standard value of the cycles**

Cy1: for fast chilling and conservation of foods at positive temperature		
CyS = tEP	iS2 = 5°C	Pd3 = OFF
dbC = yes	rS2 = +2°C	dbH = yes
iS1 = 8°C	Pd2 = 3.0 h	HdS = 2°C
rS1 = -10°C	iS3 = 5°C	
Pd1 = 2.0 h	rS3 = +2°C	

Cy2: for chilling and fast freezing of foods with holding		
CyS = tEP	iS2 = 5°C	Pd3 = 4.0 h
dbC = YES	rS2 = +2°C	dbH = YES
iS1 = 8°C	Pd2 = 2.0 h	HdS = -21°C
rS1 = -10°C	iS3 = -18°C	
Pd1 = 2.0 h	rS3 = -28°C	

Cy3: direct fast freezing with holding		
CyS = tEP	iS2 = -18°C	Pd3 = 4
dbC = yes	rS2 = -28°C	dbH = yes
iS1 = -18°C	Pd2 = OFF	HdS = -21°C
rS1 = -28°C	iS3 = -18°C	
Pd1 = 4.0	rS3 = -28°C	

Cy4: direct fast freezing without holding		
CyS = tEP	iS2 = -18°C	Pd3 = OFF
dbC = yes	rS2 = -28°C	dbH = no
iS1 = -18°C	Pd2 = OFF	HdS = OFF
rS1 = -28°C	iS3 = -18°C	
Pd1 = 4.0	rS3 = -28°C	

- **Standard value of the parameters**

Lab	Description	Values	Level
Set	Set point	2.0	---
Hy	differential	4.0	Pr1
AC	Anti-short cycle delay	4.0	Pr2
PAU	Time of stand by	20	Pr2
Pft	Maximum acceptable duration of power failure	15	Pr2
Con	Compressor ON time with faulty probe	15	Pr2
COF	Compressor OFF time with faulty probe	10	Pr2
rPO	Thermostat probe calibration	0.0	Pr2

EPP	Evaporator probe presence	YES	Pr2
EPO	Evaporator probe calibration	0.0	Pr2
i1P	Insert probe 1 presence	YES	Pr2
i1o	Insert probe 1 calibration	0.0	Pr2
i2P	Insert probe 2 presence	n	Pr2
i2o	Insert probe 2 calibration	0	Pr2
i3P	Insert probe 3 presence	n	Pr2
i3o	Insert probe 3 calibration	0	Pr2
rEM	Probe selection to stop chilling cycle	iPt	Pr2
CF	Temperature measurement unit	°C	Pr2
rES	Resolution (for °C):	in	Pr2
Lod	Local display	rP	Pr2
rEd	Remote display	rP	Pr2
d1P	Door switch polarity	cL	Pr2
Odc	Open door control	F-C	Pr2
dOA	Open door alarm delay	5	Pr2
dLc	Stop count down of running cycle	y	Pr2
rrd	Regulation restart after door open alarm	Y	Pr2
d2F	Second digital input function	EAL	Pr2
Lab	Description	Values	Level
d2P	Second digital input polarity	cL	Pr2
did	Time delay for digital input alarm	5	Pr2
oA1	First configurable relay function	tMr	Pr2
oA2	Second configurable relay function	ALL	Pr2
oA3	Third configurable relay function	Lig	Pr2
2CH	Compressor setting during the holding	C1	Pr2
OAt	Second compressor switching on delay	3	Pr2
OAS	Set point for second compressor	0	Pr2
OAH	Differential for second compressor	2.0	Pr2
OAi	Probe selection for second compressor	rP	Pr2
OSt	Auxiliary output timer	0	Pr2
OSS	Set point for auxiliary output	0	Pr2
OSH	Differential for auxiliary output	2.0	Pr2
OSi	Probe selection for auxiliary output	rP	Pr2
tdF	Defrost type	rE	Pr2
ldF	Interval between defrost cycles	6.0	Pr2
dtE	Defrost termination temperature	6	Pr2
MdF	Maximum length for defrost	20	Pr2
dFd	Temperature displayed during defrost	set	Pr2
Fdt	Drip time	3	Pr2
dAd	Defrost display time out	20	Pr2
FnC	Fan operating mode	c_n	Pr2
FSt	Fan stop temperature	15	Pr2
AFH	Differential for the stop temperature and for the alarm	2.0	Pr2
Fnd	Fan delay after defrost	2	Pr2
ALU	MAXIMUM temperature alarm	30	Pr2
ALL	Minimum temperature alarm	30	Pr2
ALd	Temperature alarm delay	15	Pr2

EdA	Alarm delay after defrost	30	Pr2
tbA	Silencing alarm relay	YES	Pr2
tCy	Duration of last cycle	- - -	Pr1
tP1	Duration of first phase of the last cycle	- - -	Pr1
tP2	Duration of second phase of the last cycle	- - -	Pr1
tP3	Duration of third phase of the last cycle	- - -	Pr1
Adr	Address for RS485:	1	Pr2
bUt	Buzzer activation at the end of the cycle	30	Pr2
tPb	Type of probe	ntc	Pr2
rEL	Release code (readable only)	2.0	Pr2
Ptb	Parameter code (readable only)		Pr2

Part 5: Maintenance

A. Recommendation for cleaning and maintenance



Activate all envisioned safety devices before carrying out any maintenance interventions, In particular, deactivate the electrical power supply using the automatic isolating switch.

B. Routine maintenance

Routine maintenance consists of daily cleaning of all the parts which can into contact with foodstuffs and the periodic maintenance of the burners, nozzles and draining pipes.

Correct maintenance allows the user to maximize performance levels and operating life and constantly maintain safety requirements.

Do not spray the appliance with direct jets of water or using high pressure appliances.

Do not uses iron wool, brushes or scrapers to clean the stainless steel as ferrous particles could be deposited which, on oxidizing, could lead to rust.

To remove hardened residues, use wooden or plastic spatulas or abrasive rubber pads.

During long periods of inactivity , spread a protective layer on all stainless steel surfaces by wiping them with a cloth soaked in Vaseline oil and airing the rooms periodically .



Do not use products which contain substances which are harmful and dangerous for personal health (solvents. petrol etc)

At the end of the day it is advisable to clean:

- the cooling compartment
- the appliance

C. Extraordinary maintenance

Have the following operations carried out **periodically** by specialized staff:

- Check the perfect sealing of the door gaskets and replace them if necessary.
- Check that the electric connections have not loosened.
- Check the efficiency of the heating element resistance.
- Check functioning of the board and probes.
- Check the efficiency of the electrical system.
- Clean the evaporator.
- Clean the condenser.

D. Cleaning the evaporator

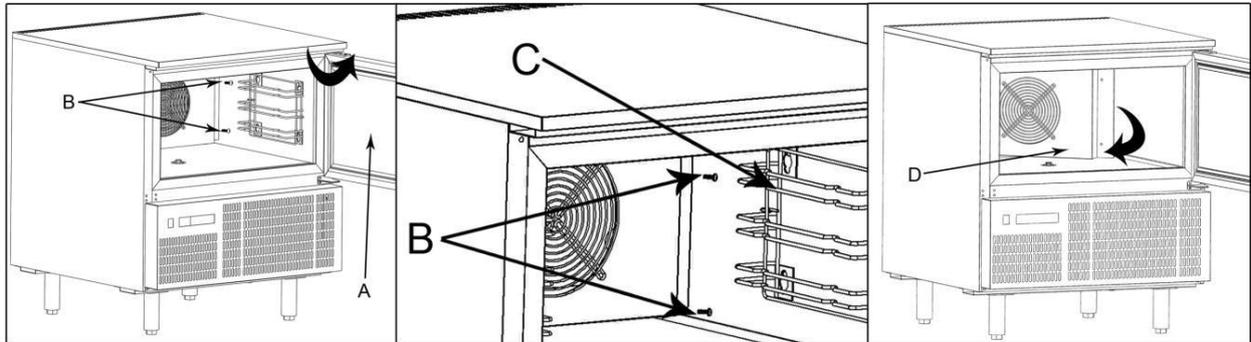
Clean the evaporator **periodically**.



As the fins of the evaporator are very sharp. always wear protective gloves for the next phases. Only a brush must be used for cleaning :do not use jets of liquid or sharp instruments.

To access the evaporator proceed as follows:

1. Open the door(A) of the appliance.
2. Loosen the two screws (B)on the right of the deflector.
3. Remove the runners(C)
4. Turn the deflector (D) to the left



E. Clean the condenser



Clean the condenser **periodically**



As the fins of the condenser are very sharp, always wear protective gloves for the next phases.

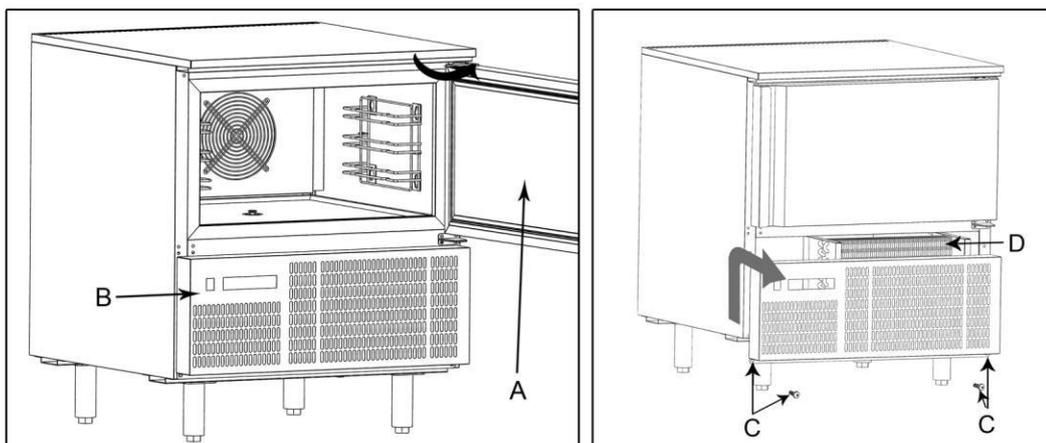


Use protective masks and glasses in the presence of dust Whenever the condenser has a deposit of dust in correspondence with the fins, this can be removed using a suction device or with a brush applied, using a vertical movement along the direction of the fins.

No other instruments must be used, which may deform the fins and therefore the efficiency of the appliance.

To clean, proceed as follows:

1. Open the door (A) of the appliances.
2. Remove the lower panel(B) from the technical compartment: to do this, remove the screw fasteners(C)
3. It is now possible to clean the finned part of the condenser (D) using suitable tools and protection devices.



Part 6: Troubleshooting

The information shown below aims to help with the identification and correction of any anomalies and malfunction which could occur during operation. Some of these problems can be resolved by the user. For the others, the precise skill is required and must only be carried out by authorized technician.

Problem	Possible Causes	Recommended Action
The refrigerator unit does not start	No voltage	Check the power supply cable
		Check fuses
Check the correct connection of the appliance		
	Other causes	If the problem persists, contact MODENA Call Center
The refrigerator unit functions continuously, cooling insufficiently	Room is too hot	Air the environment
	Dirty condenser	Clean the condenser
	Insufficient door sealing	Check the gaskets
	Insufficient quantity of refrigerant gas	Contact MODENA Call Center
	Condenser fan at a standstill	Contact MODENA Call Center
	Evaporator fan standstill	Contact MODENA Call Center
The refrigerator unit does not stop	Probe faulty	Contact MODENA Call Center
	Circuit board fault	Contact MODENA Call Center
Presence of ice inside the evaporator		Carry out a defrosting cycle possibly with the door open
		If the problem persists, contact MODENA Call Center
Appliance noise	Persistent vibrations	Check there is no contact between the appliance and other objects inside or outside

Part 7: Disposal



This appliance is marked in compliance with the 2002/96/EC European Directive. WASTE ELECTRICAL AND ELECTRIC EQUIPMENT (WEEE).



By assuring that this product is disposed of correctly, the user contributes to preventing the potential negative consequences on the environment and health.



The symbol found on the product or on the accompanying documentation indicates that this product must not be treated as domestic waste but must be taken to suitable collection points for the recycling of electric and electronic appliances.

Dispose of it following local regulations regarding waste disposal.

For further information regarding the treatment, recovery and recycling of this product, contact the relevant local office, the domestic waste collection service or the shop where the product was purchased.

Part 8: Refrigerant Technical Card

The refrigerant used in the machine is R404a fluid. Below find the components of the fluid: PENTAFLUOROETANE (HFC R125)44%

ETHANE 1, 1, 1-TRIFLUORO (HFC R143A)52%

ETHANE 1, 1, 1, 2 TERAFLUORO (HFC R134A)4%

IDENTIFICATION OF DANGERS

The rapid evaporation of the liquid can cause freezing. The inhalation of high concentrations of vapour can cause irregular heartbeat, short term narcotic effects (including vertigo , headache and mental confusion), fainting and death.

- Effects to the eyes: Freezing or cold burns caused by contact with the liquid.
- Effects on the skin: Freezing or cold burns caused by contact with the liquid.
- Effects of ingestion. Ingestion is not considered a means of exposure.

FIRST AID

Eyes: In the case of contact, wash the eye well using a large amount of water for at least 15 minutes. Consult a doctor.

Effects on the skin: Wash with water for at least 15 minutes after excessive contact. If necessary, cure freezing by gently warming the area in question. Consult a doctor in the case of irritation.

Ingestion: Ingestion is not considered a means if exposure.

Inhalation: If large concentrations are inhaled, go into the open air, Keep the person calm. If the person cannot breath, perform artificial respiration. If respiration is difficult, apply oxygen. Consult a doctor.

Part 7: Specification

BZ 1014	BZ 1010
Blast Chiller & Freezer	Blast Chiller & Freezer
Ventilated cooling system	Ventilated cooling system
Automatic Defrost (No Frost)	Automatic Defrost (No Frost)
Interior structure in Stainless steel 304	Interior structure in Stainless steel 304
Exterior structure in Stainless steel 304	Exterior structure in Stainless steel 304
1 Door	1 Door
14 pairs Pan Support GN1/1 or 400x600 (Pans/Trays are not included)	10 pairs Pan Support GN1/1 or 400x600 (Pans/Trays are not included)
Electronic thermostat	Electronic thermostat
Digital LED temperature display	Digital LED temperature display
Self-closing door	Self-closing door
Capacity : 494 liters	Capacity : 368 liters
Voltage / Frequency : 230 V / 50 Hz	Voltage / Frequency : 230 V / 50 Hz
Blast chiller : +70°C to +3°C in 90 minutes	Blast chiller : +70°C to +3°C in 90 minutes
Shock Freezer : +70°C to -18°C in 240 minutes	Shock Freezer : +70°C to -18°C in 240 minutes

BZ 1005
Blast Chiller & Freezer
Ventilated cooling system
Automatic Defrost (No Frost)
Interior structure in Stainless steel 304
Exterior structure in Stainless steel 304

1 Door
5 pairs Pan Support GN1/1 or 400x600 (Pans/Trays are not included)
Electronic thermostat
Digital LED temperature display
Self evaporation
Capacity : 169 liters
Voltage / Frequency : 230 V / 50 Hz
Blast chiller : +70°C to +3°C in 90 minutes
Shock Freezer : +70°C to -18°C in 240 minutes

Specifications of this appliance may change without notice to improve the quality of the product. Pictures in this manual are schematic and may not match your product exactly. Values stated on the machine labels or in the documentation accompanying it are obtained in laboratory in accordance with the relevant standards. Depending on operational and environmental conditions of the appliance, values may vary

